



NexMotion™ Product Selection Guide

NexMotion™-

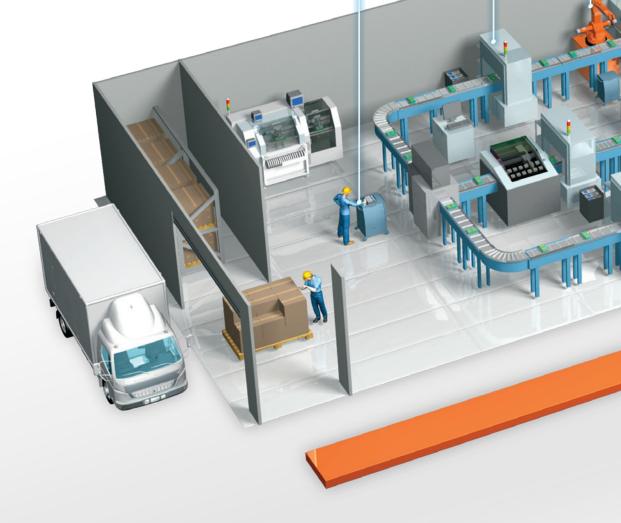
the Next generation MOTION control solution

The fourth industrial revolution, Industry 4.0, defines the technological convergence of smart factories, smart machines and smart products to the Internet of Things, allowing direct communication and information sharing between one another, which can promote instant business decision making.

To lay the groundwork for Industry 4.0, NEXCOM's leading machine automation solution, NexMotion™, provides the combination of advanced embedded computing and automation technology to harness the capabilities of smart machines. NexMotion's full spectrum of product lines include NET series, PAC series and MAC series, all of which are based on open architecture, integrated and decentralized designs to meet a range of industrial automation applications.

Open Architecture

- Certified 3rd party device installation • Software upgrade in flexible way



NEXCOM Office Integration Center • CNC solution • Robot control solution **NexMotion Cloud** • GMC solution • Customized configuration EtherCAT Solution · Real-time Ethernet fieldbus Integrated & dynamic control • Easy installation and maintenance

NexMotion™ Solution Map & Market Focus

NexMotion™, the brand name of NEXCOM Motion Control Solutions, is categorized into NET, PAC and MAC series. NexMotion Solution can offer total machine automation solutions by integrating with NEXCOM in-house MA products and 3rd parties solutions, such as servo motor, machine vision, SoftMotion & EtherCAT I/O modules. NEXCOM integration service capability is able to construct the Motion Control solution map, targeting CNC, robot control and GMC applications based on customer's tailor-made requirements.

Application



CNC Machine



Vertical Market



Motion Enabled Platform

NET Series

Building Block





Integration Service











Semiconductor Equipment



Laser Cutting Machine



In-line Production

























NControl Series

The Comprehensive EtherCAT CNC Solution for 2D/3D Machining

One Platform for All Machinery Applications

The NControl series leverage unified hardware platform to perform various CNC applications.

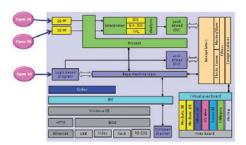


Open Yet Robust

The open software architecture of the NControl series also allows flexible programming of various CNC functions, such as enabling CNC machine makers to customize the HMI screen using the built-in editor or Windows-based programming tools.



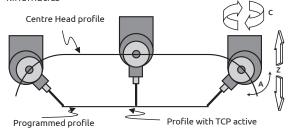
The graphical suite WinNBI (Windows™ Network Based Interface) offers a simple development environment and a range of pre-configured objects that CNC makers can use to develop graphical interfaces, without the need to code. Available in versions for both Windows XP/7 and Windows CE, WinNBI also includes many other graphical tools such as MachinePlot, DigiCAD and PathView to facilitate development.



Premium CNC Features

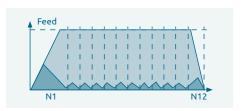
3D Axes Motion

- Circular 3D interpolation
- Tool Centre Point (TCP)
- TCP for double twist and prismatic heads with 2 or 3 rotary axes
- TCP for non standard kinematics
- Tool direction axis movement
- TCP on rotated planes
- PathView to facilitate development



High-speed Machining

- Look ahead speed planning
- 5-degree polynomial trajectory planning
- TCP with 5-degree polynomial trajectory planning



Multi-channel of Machining

- 2 channel of machining work simultaneously
- Up to 24 channels can be customized



Model	NControl 20 Series	NControl 30 Series
Controlled Axes	Up to 10	Up to 14
Machining Channels	Up to 2	Up to 2
Fieldbus	EtherCAT	EtherCAT & Mechatrolink III
Servo Driver	Hiwinmikro D2 EtherCAT Series Kollmorgen AKD-P00307-NAEC-1000 Delta ASDA-A2-1043-E Yaskawa SGDV-R90AE1A	Yaskawa Σ-V Mechatrolink III Series
High Speed I/O	4in/4out	4in / 4out
Manual Pulser Input	1 (A/B/Z)	1 (A/B/Z)
Analog I/O	2in (12bit) / 2out (16bit)	2in (12bit) / 2out (16bit)
Remote I/O Support	Yes, EtherCAT	Yes, EtherCAT
Display Port	Dual VGA or VGA/DVI Independent Display	Dual VGA or VGA/DVI Independent Display
Ethernet	2x 10/100/1000 MHz	2x 10/100/1000 MHz
USB	6 x USB 2.0	6 x USB 2.0
COM Port	3x RS232 - 1x RS232/422/485	3x RS232 - 1x RS232/422/485
Operating System	Windows CE 6.0 or Optional Dual Op. Sys. (Windows CE 6.0 + WES2009)	Windows CE 6.0 or Optional Dual Op. Sys. (Windows CE 6.0 + WES2009)
Power Supply	24VDC	24VDC
Power Consumption	2.5 Amp at 24VDC	2.5 Amp at 24VDC
Dimensions	195mm (W) x 268mm (D) x 101mm (H) (7.7" x 10.5" x 3.98")	195mm (W) x 268mm (D) x 101mm (H) (7.7" x 10.5" x 3.98")

Ordering Information

NControl20 2.5D EtherCAT CNC Controller

NControl20D 2.5D EtherCAT CNC Controller with Dual Operating System

NControl30 3D EtherCAT CNC Controller

NControl30D 3D EtherCAT CNC Controller with Dual Operating System

Robot Control Solution

The Unified Controller for All Industrial Robots

One Platform for All Robot Types

PAC 1100 series features high flexibility for controlling robots with different mechanical designs. Using specialized software packages designed for different robots, PAC 1100 series can control articulated robot arms, delta robots, SCARA robots and many more. In addition, with support for D-H parameters and full closed-loop control, PAC 1100 series offers deterministic performance and seamless compatibility with robots of different types and sizes, all in a single platform.



Open Architecture Enables Easy Customization

For robot manufacturers, research organizations and users with highly customized requirements, PAC 1100 series features integrated robot kinematics, logic control and built-in HMI editor to allow developers to build solutions faster, PAC 1100 series supports IEC 61131-3 standard

to provide an open source environment for programming custom functions. Add-on modules are also available for vertical applications such as welding and machine vision.





Open to Support for Seneral Servo Systems

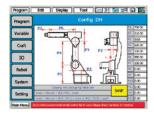
PAC 1100 series supports general servo systems with analog commands and quadrature encoders, and runs advanced closed-loop control algorithms to provide high performance for servo systems of various brands.



Robot Control Features

General Function

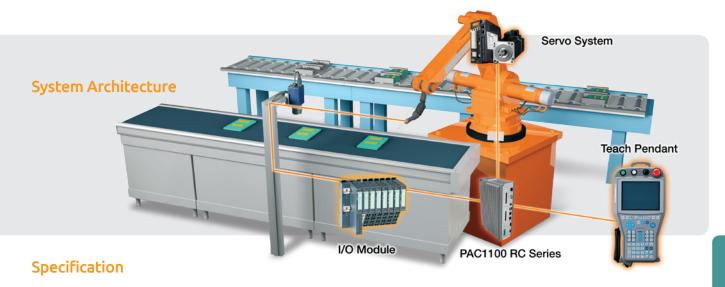
- Support teach, replay and remote control mode
- Forward / backward teach inspection
- Support Joint-Space PTP, PTP and linear motion in Cartesian space, and arc CP command
- Customized I/O configuration and operation
- Support common coordinate systems and teaching functions, such as joint coordinate system, the base coordinate system, the tool coordinate system, the world coordinate system, the workpiece coordinate system
- On-/off-line robot language editing
- Arc welding, palletizing, handling and so on



Specific Function

- Support different types of robots
- D-H parameter function
- Support general servo drivers
- Kinetic parameters function
- Robot flush function
- Forward / backward teach check and point function return
- Simulation function





Model	PAC1100-RAA	PAC1100-RDL	PAC1100-RSC			
Motion Control						
Robot Type Support	Articulated Robot	DELTA Robot	SCARA Robot			
Number of Axes	8	4	4			
Control Mode		Teach, replay and remote control mode				
Teaching Mode		Forward / backward teach inspection				
Motion Control	Support Joint-Space F	PTP, PTP and linear motion in Cartesian space,	, and arc CP command			
Coordinate System	Support joint coordinate system, the	base coordinate system, the tool coordinate the workpiece coordinate system	system, the world coordinate system,			
Programming Language	Rob	oot programming languages and macro progr	ram			
Offline Editing		Documents offline editing				
Robot Functions (Optional)	Sta	acking, arc defended, tracking, position chang	ing			
Protection Function		Software and mechanical limitation				
Exception Handling	Emergency stop, timing anomalie	es, servo alarm, teach pendant communicatio	n error, user operation exception			
D-H Parameter Function	Standard articulated robot	Standard DELTA	A/SCARA robot			
Motion Parameter		Kinematics parameter setiing				
Simulation Operation		Simulation operation function				
Controller Clock	3ms	3ms	3ms			
Real-time Control Loop	200us	200us	200us			
Servo Drive Type	AC Servo Driver	AC Servo Driver	AC Servo Driver			
Analog Control	V	V	V			
System						
CPU	Intel [®] Atom™ Processor N455 (1.6 GHz)					
Storage	4G	4G	4G			
USB Ports	USB 2.0 x2	USB 2.0 x2	USB 2.0 x2			
Operating System	Win CE 6.0	Win CE 6.0	Win CE 6.0			
Serial Port	RS232 x1	RS232 x1	RS232 x1			
LAN Port	2	2	2			
DIO	16-CH DI/16-CH DO	16-CH DI/16-CH DO	16-CH DI/16-CH DO			
Operating Temperature	0 to +55 °C	0 to +55 °C	0 to +55 °C			
Power Input	24 VDC	24 VDC	24 VDC			
Dimension of Controller	296mm x 160mm x 79mm	296mm x 160mm x 79mm	296mm x 160mm x 79mm			
Dimension of Terminal Block	292mm x 165mm x 42mm	266mm x 137mm x 42mm	266mm x 137mm x 42mm			
Teach Pendant						
Display Size	6.5"	6.5"	6.5"			
Resolution	640 x 480	640 x 480	640 x 480			
Touch Panel	V	V	V			
Function Buttom	Emergency stop, teaching start, pause, mode rotation 55 action buttons (with numeric keys)					
3-stage Switch		3-stage servo function handheld box				
Power Input	24 VDC	24 VDC	24 VDC			
Dimension		392.8mmx226mmx82mm				

Ordering Information

PAC1100-RDL 4-axis high-performance robot controller for Delta robot
PAC1100-RAA 8-axis high-performance robot controller for Articulated robot
PAC1100-RSC 4-axis high-performance robot controller for SCARA robot

 $[\]mbox{\ensuremath{\star}}$ For teaching pendant and remote I/O, please contact NEXCOM

NET Series

EtherCAT Machine Automation Solution

EtherCAT- The Real-time Ethernet Fieldbus

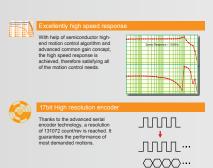
EtherCAT (Ethernet for Control Automation Technology) is a highperformance fieldbus protocol that allows automation equipment such as servo drives, intelligent sensors and I/O devices, to be connected using Ethernet. Because it offers higher accuracy and throughput at a lower cost, EtherCAT has become widely adopted in the automation industry.



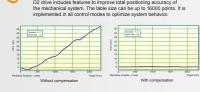
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Servo Driver & Motor

In alliance with Hiwinmikro, NEXCOM also provides AC and linear servo systems. The servo system not only excels in its servo performance such as fast response and high bandwidth, but also features seamless integration with HIWIN ball screws.







Sewo Driver & Motor

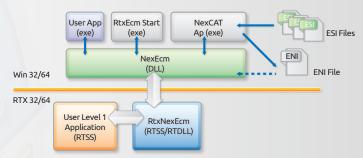




EtherCAT Controller

The NET-N series is an EtherCAT controller equipped with Windows 7 and well-known hard real-time extension to provide high precision motion controls and advanced communication capabilities. Based on EtherCAT technology and open architecture design, NET 3600E-NR0 features comprehensive configuration software and easy-to-use utilities to streamline development, and can easily integrate with existing control algorithms.

Easy-to-use Software Architecture for EtherCAT Technology



In addition to the Windows programming of NET-N series, NET-C series supports IEC 61131-3, which defines five commonly used PLC programming languages, and data exchange between IEC 61131-3 program and user-implemented Windows programming. NET3500P2-CBW is a high performance yet compact EtherCAT motion controller based on NET-C series.

Slave Modules

In addition to the controllers, NEXCOM further offers numerous I/O modules for application-specific configurations, including:

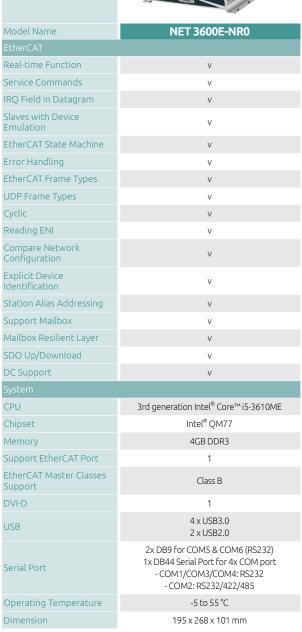
- Stepping motor bridge
- Digital I/O modules
- Analog I/O modules

NET Series

Selection Guide

EtherCAT I/O Master



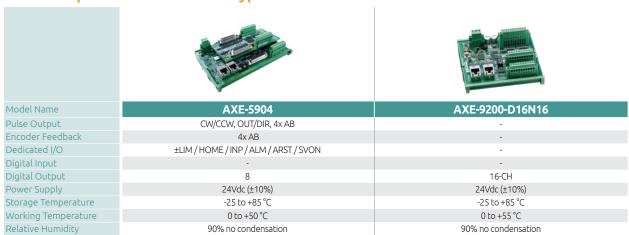




Model Name	NET104-CBW
CoDeSys SoftMotion+Ether	CAT
Real-time Function	V
SoftPLC (IEC61131-3) Syntax	FBD, LD, IL, ST, SFC
Single Movement	V
Multi-axis Movement	V
Absolute Movement	V
Relative Movement	V
Jogging	V
Velocity Move	V
Homing	V
Compare Tigger	V
E-Gear	V
E-CAM	V
System	
CPU	Intel [®] Atom™ Dual Core D2550 processor, 1.86GHz, 1M L2 cache
Chipset	Intel® NM10 Express chipset
Memory	1x DDR3 SO-DIMM sockets, support up to 4G DDR3 800/1066 SDRAM, un-buffered and non-ECC
Support EtherCAT Port	2
EtherCAT Cable Redundancy	Yes
DVI-I	1
USB	6
Serial Port	4x COM (COM2 & COM3: RS232/422/485)
Operating Temperature	-5 to 55 ℃
Dimension	185 x 131 x 54 mm



EtherCAT I/O Module – Terminal Type



EtherCAT I/O Module – Modular Type

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Model Name	SLIO 053-1EC00	SLIO 021-1BF00	SLIO 021-1BD00	SLIO 022-1BF50	SLIO 022-1BD50	SLIO 031-1BD70	SLIO 032-1CB70
Туре	Coupler	DI Active High	DI Active High	DO Low-side Output	DO Low-side Output	Al 12-bit Voltage Input	AO 16-bit Voltage Output
Channles	-	8	4	8	4	4	2
Voltage	DC24V	DC24V	DC24V	DC24V	DC24V	±10V	±10V
Current	-	-	-	0.5A	0.5A	-	-

EtherCAT Servo Driver and Motor

		50W	100W	200W	400W	750W	1KW
	Protocol	EtherCAT	EtherCAT	EtherCAT	EtherCAT	EtherCAT	EtherCAT
Driver	Voltage	220VAC	220VAC	220VAC	220VAC	220VAC	220VAC
Drivei	Encoder	13 / 17-bit					
	Rated Output	100W		400W		1KW	
	Inertia	Low	Low	Low	Low	Middle	Middle
Motor	Rated Speed (rpm)	3000	3000	3000	3000	3000	2000
	Max Speed (rpm)	4500	4500	4500	4500	4500	3000
	Encoder	13 / 17-bit					
	Shaft Type	Round / with Key					

MAC Series

Machine Automation Controllers with PCI/PCIe Expansion

Wallmount Front-access Controllers

The MAC series wallmount front-access controllers, MAC4000P4E series support processors from Intel® Celeron® Processor P4500 to Intel® Core™ i7-620M Processor, and provide up to 2 to 4 COM ports to control legacy serial devices and up to 2 to 4 LAN ports for Ethernet connection. Furthermore, the MAC 4000P4E is equipped with built-in 16 channel isolated digital input and output, 2 USB 3.0 ports, 2 PCI slots and 1 PCIe slot.





PBOX 520A

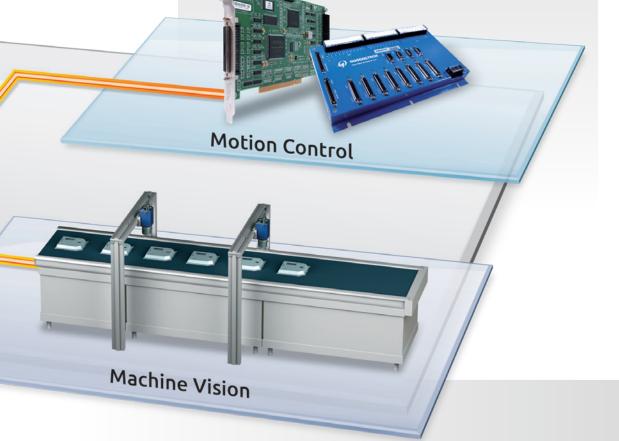
Rackmount Platform

For semiconductor applications that require rugged rackmount systems with various expansion slots and processor options, the PBOX 520A offers up to 7 PCI/PCIe slots and is available with Intel® Core™ i7/ i5/ i3 and Intel® Celeron® processors.



DSP-based Motion Control

The increasing demand for real-time functionality and synchronized timing has driven a paradigm shift from ASIC-based motion control to FPGA/DSP-based motion control. As FPGA/DSP-based controllers have a dedicated processor they enable high-speed processing of complex control algorithms, greatly enhancing the performance and functionality of motion control systems. In addition, as they are highly integrated, smaller footprints can be achieved, resulting in lower production cost.



Machine Vision

In recent years, machine vision technology has become widely adopted in the automation industry as it provides increased product quality and manufacturing efficiencies. However, machine vision applications require much experience in lighting and modeling of the lens and cameras. The NexMotion Integration Center has a team which succeeds in integration of machine vision applications and helps users to build up solution in the shortest time. The open architecture and high performace of MAC series provides highly flexibilities, and thus it's a perfect choice for machine vision required applications.

Solution with Expansion - MAC Series

Machine Automation Controllers with PCI/ PCIe Expansion

MAC3500 Series MAC4000 Series

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Model Name	MAC3500P2- AX0	MAC3500P2- GTP	MAC3500P2- GTP8	MAC3500P2- GTS	MAC3500P2- GTS8	MAC4000P4E- AX0	MAC4000P4E- GTP
Number of Axes	4	4	8	4	8	4	4
Command Type	Pulse	Pulse	Pulse	Pulse & Analog	Pulse & Analog	Pulse	Pulse
System							
CPU	Intel® P4500 PGA Processor	Intel® P4500 PGA Processor	Intel® P4500 PGA Processor	Intel® P4500 PGA Processor	Intel® P4500 PGA Processor	3rd generation Intel® Core™ i5- 3610ME	3rd generation Intel® Core™i5- 3610ME
Chipset	QM57	QM57	QM57	QM57	QM57	QM77	QM77
Memory (Max.)	4G DDR3	4G DDR3	4G DDR3	4G DDR3	4G DDR3	8G DDR3	8G DDR3
Serial Port	4	4	4	4	4	2	2
USB Port	6	6	6	6	6	2x USB 2.0 2x USB3.0	2x USB 2.0 2x USB3.0
On-board DIO	-	_	_	_	_	16DI/16DO	16DI/16DO
LAN Port	2x GbE	2x GbE	2x GbE	2x GbE	2x GbE	4x GbE	4x GbE
Software Support	Windows XP/7 32- bit C/C++, VB6	Windows XP/7 32- bit C/C++	Windows XP/7 32- bit C/C++	Windows XP/7 32- bit C/C++	Windows XP/7 32- bit C/C++	Windows XP/7 32- bit C/C++, VB6	Windows XP/7 32- bit C/C++
Aavailable PCI/PCIe slot	1x PCI	GTP: 1x PCI	_	GTS: 1x PCI	_	2x PCI, 1x PCIex4	GTP: 2x PCI, 1x PCIex4
Dimension	195mm (W) x 268mm (D) x 101 mm (H)	195mm (W)x 268mm (D) x 101 mm (H)	195mm (W) x 268mm (D) x 101 mm (H)	195mm (W) x 268mm (D) x 101 mm (H)	195mm (W) x 268mm (D) x 101 mm (H)	258mm (W) x 250mm (D) x 255mm (H)	258mm (W) x 250mm (D) x 255mm (H)
Motion Function							
Pulse Output Rate (Max.)	9.8 Mpps	1Mpps	1Mpps	1Mpps	1Mpps	9.8 Mpps	1Mpps
Analog Output	-	-	_	±10V with 16-bit DAC	±10V with 16-bit DAC	-	-
Encoder Input Frequency (Max.)	5MHz under 4x AB phase	8MHz under 4x AB phase	8MHz under 4x AB phase	8MHz under 4x AB phase	8MHz under 4x AB phase	5MHz under 4x AB phase	8MHz under 4x AB phase
Dedicated Motion I/O	±LIM/ORG/INP/ ALM/ALMCLR/LTC		±LIM/ORG/ALM	/ALMCLR/SVON		±LIM/ORG/INP/ ALM/ALMCLR/LTC	
DI/O Channels	7DI/3DO	16DI/16DO	16DI/16DO	16DI/16DO	16DI/16DO	7DI/3DO	16DI / 16DO
Card Index Switch	V	-	_	_	-	V	-
Point-to-point Function	V	V	V	V	V	V	V
Continuous Move	-	V	V	V	V	-	V
Contouring	-	-	-	V	V	-	-
Linear Interpolation	V	V	V	V	V	V	V
Circular Interpolation	-	V	V	V	V	-	V
T/S Curve Velocity Profiles	V	V	V	V	V	V	V
Position Override/Speed Override	V	V	V	V	V	V	V
Full-closed Loop	-	-	-	V	V	-	-
E-Gearing	-	V	V	V	V	_	V







MAC4000P4E- MAC4000P4E- MAC4000P4E-GTP8 GTS GTS8



8	4	8
Pulse	Pulse & Analog	Pulse & Analog
3rd generation Intel [®] Core™i5- 3610ME	3rd generation Intel® Core™ i5- 3610ME	3rd generation Intel® Core™ i5- 3610ME
QM77	QM77	QM77
8G DDR3	8G DDR3	8G DDR3
2	2	2
2x USB 2.0 2x USB3.0	2x USB 2.0 2x USB3.0	2x USB 2.0 2x USB3.0
16DI/16DO	16DI/16DO	16DI/16DO
4x GbE	4x GbE	4x GbE
Windows XP/7 32- bit C/C++	Windows XP/7 32- bit C/C++	Windows XP/7 32- bit C/C++
GTP8: 1x PCl, 1x PClex4	GTS: 2x PCI, 1x PCIex4	GTS8: 1x PCI, 1x PClex4
258mm (W) x 250mm (D) x 255mm (H)	258mm (W) x 250mm (D) x 255mm (H)	258mm (W) x 250mm (D) x 255mm (H)
1Mpps	1Mpps	1Mpps
-	±10V with 16-bit DAC	±10V with 16-bit DAC
8MHz under 4x AB phase	8MHz under 4x AB phase	8MHz under 4x AB phase
±LIM/ORG/ALM/ALM	CLR/SVON	
16DI/16DO -	16DI/16DO -	16DI/16DO -
V	V	٧
V	V	V
-	V	V
V	V	V
V	V	V
V	V	V
V	V	V
-	V	V
V	V	V

AXE-5004



Model Name	AXE-5004	
Number of Axes	4	
Command Type	Pulse	
Pulse Output Rate (Max)	9.8 Mpps	
Analog Output	-	
Encoder Input Frequency (Max)	5MHz under 4x AB phase	
Dedicated Motion I/O	±LIM/ORG/INP/ALM/ALMCLR/LTC	
DI/O Channels	7DI/3DO	
Card Index Switch	V	
Point-to-point Function	V	
Continuous Move	-	
Linear Interpolation	V	
Circular Interpolation	-	
T/S Curve Velocity Profiles	V	
Position Override/Speed Override	V	

PBOX 520A

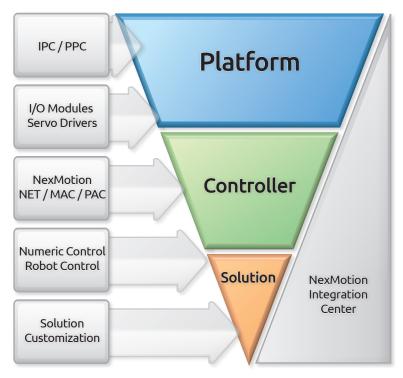


System	PBOX 520A
CPU	Support Socket LGA 1155 for 3rd/2nd Generation Intel® Core™ i7/i5/i3, Celeron® Processors
Chipset	Intel® Q77
Memory (Max.)	4x DDR3 DIMM Socket up to 32 GB
PCI/PCIe Slot	 1x PCle x16 (Gen. 3.0/ 2.0 by CPU) 1x PCle x4 1x PCle x1 4x PCl (v2.3)
Serial Port	6
GPIO	8
USB Port	12x USB3.0/ 2.0
LAN Port	2
Dimension	482mm x 450mm x 177mm (Wx Dx H)

Customization and Integration Service

NEXCOM also provides customization and integration services to fulfill versatile requirements. For developers, NEXCOM offers various building blocks including fanless platforms, rackmount platforms, servo systems and I/O modules for system integration. In addition, customization services can be acquired to create application-specific and ready-to-use solutions, ensuring fast time to market. Consulting, product training, development and after-sale support are also provided directly to our users all over the world. With vast experience, leading technology and innovative design capabilities, NEXCOM is a reliable partner in automation applications.

NexMotion-Customization, Integration and Support



About NEXCOM

Reliable Partner for the Intelligent Systems

Founded in 1992 and headquartered in Taipei, Taiwan, NEXCOM is committed to being your trustworthy partner in building the intellignent systems. To surpass customers' expectations, NEXCOM makes the difference by utilizing its decades of industrial computing experience, a highly talented R&D team, and by providing exceptional levels of customer service. With these core strengths, NEXCOM has enabled its customers to win key projects in a diverse range of industries. With its focus on delivering these core values to better serve customers, NEXCOM integrates its capabilities and operates four global businesses, which are Multi-Media Solutions (MMS), Mobile Computing Solutions (MCS), Industrial Computing Solutions (ICS), Network and Communication Solutions (NCS), and Intelligent Digital Security (IDS). This strategic deployment enables NEXCOM to offer time-to-market, time-to-solution products and service without compromising cost.

In addition, the service-to-market business model gives NEXCOM core competence to build a strong world-class service network by providing customized service, global logistics, local access, and real-time support. Operating seven subsidiaries, from China, France, Germany, Italy, Japan, the United States, to the United Kingdom, NEXCOM is able to better facilitate customers' requirements as well as closely work with global partners in different regions.

Partners should also be assured that NEXCOM's Taiwan based Headquarters and subsidiary offices in China, UK and USA have obtained ISO 9001:2008 Certification.

CERTIFICATE

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Green Policy

As a global citizen, NEXCOM is committed to providing green products and services, which are compliant with WEEE and

RoHS legislation. NEXCOM continues



to proactively work with industry peers

and suppliers, to clarify standards, and identify compatible technologies and practices that help reduce hazardous substances from our products and manufacturing processes.



NEXCOM has invested heavily to establish operational infrastructures, including advanced equipment and facilities, not only at its global headquarters but also at subsidiary offices. Today, each of our service centers, with ISO 9001:2008 certification, has a purpose built assembly line, RMA/ DOA center and warehouse storage capability.

Global Fulfillment Service

Product delivery and customer support are always more effective when delivered locally. NEXCOM localizes support and provides a global customer service network to handle all aspects of global business, from presales, order taking, and system assembly to logistics. For expeditious product delivery, NEXCOM has established four regional service centers: Taiwan (for Asia), USA (for North America and South America), the United Kingdom (for Europe) and China. Therefore, NEXCOM customers benefit from quality assured product assembly and four service centers.





NEXCOM Global Service Network

Headquarters

NEXCOM International Co., Ltd.

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